

SCHULADUR[®] A3 GF 10

Polybutylene Terephthalate + ASA
Engineering Plastics

Product Description

10% glass fibre reinforced, warpage optimized PBT/ASA compound providing high surface quality

General

Filler / Reinforcement	Glass Fiber, 10% Filler by Weight		
Features	• Good Surface Finish	• Low Warpage	
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.28 g/cm ³	1.28 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/2.16 kg)	12 cm ³ /10min	12 cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow	0.90 %	0.90 %	
Flow	0.60 %	0.60 %	

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	624000 psi	4300 MPa	ISO 527-2/1A/1
Tensile Stress (Break)	10200 psi	70.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.8 %	2.8 %	ISO 527-2/1A/5

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	2.4 ft·lb/in ²	5.0 kJ/m ²	
73°F (23°C)	2.9 ft·lb/in ²	6.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	20 ft·lb/in ²	43 kJ/m ²	
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/Af
264 psi (1.8 MPa), Unannealed	271 °F	133 °C	
Vicat Softening Temperature			
--	372 °F	189 °C	ISO 306/A50
--	288 °F	142 °C	ISO 306/B50

Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	212 °F	100 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.05 %	0.05 %
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	482 to 500 °F	250 to 260 °C
Mold Temperature	140 to 194 °F	60 to 90 °C

Notes

These are typical property values not to be construed as specification limits.

