

SCHULADUR[®] A3 GF 30 K2224

Polybutylene Terephthalate + ASA
Engineering Plastics

Product Description

Blend PBT/ASA with 30% glass fiber

General

Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Good Surface Finish • Low Warpage
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.42 g/cm ³	1.42 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 kg)	25 cm ³ /10min	25 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	1.35E+6 psi	9300 MPa	ISO 527-2/1A/1
Tensile Stress (Break)	17100 psi	118 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	2.5 %	2.5 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	3.8 ft·lb/in ²	8.0 kJ/m ²	
73°F (23°C)	4.3 ft·lb/in ²	9.0 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	20 ft·lb/in ²	43 kJ/m ²	
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	26700 psi	184 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	417 °F	214 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	356 °F	180 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	410 °F	210 °C	ISO 306/A50
--	293 °F	145 °C	ISO 306/B50
Ball Pressure Test (392°F (200°C))	Pass	Pass	IEC 60695-10-2
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+16 ohms	> 1.0E+16 ohms	IEC 60093
Volume Resistivity	> 1.0E+14 ohms·m	> 1.0E+14 ohms·m	IEC 62631-3-1
Comparative Tracking Index	400 V	400 V	IEC 60112



SCHULADUR® A3 GF 30 K2224

Polybutylene Terephthalate + ASA
Engineering Plastics

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	0.63 in/min	16 mm/min	ISO 3795
0.0787 in (2.00 mm)	0.63 in/min	16 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1380 °F	750 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1340 °F	725 °C	
0.12 in (3.0 mm)	1430 °F	775 °C	
Oxygen Index	20 %	20 %	ISO 4589-2

Notes

These are typical property values not to be construed as specification limits.

