

Matrixx 55S7103

Polycarbonate
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight		
Additive	• Flame Retardant		
Features	• Flame Retardant		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.26	1.26 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 Kg)	12 g/10 min	12 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	9000 psi	62.1 MPa	ASTM D638
Flexural Modulus - Tangent	480000 psi	3310 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	2.5 ft·lb/in	130 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	285 °F	141 °C	
264 Psi (1.8 Mpa), Unannealed	280 °F	138 °C	
RTI Str	200 °F	93.3 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating			UL 94
0.06 In (1.5 Mm)	V-0	V-0	
0.10 In (2.5 Mm)	5VA	5VA	



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	250 °F	121 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Rear Temperature	540 to 590 °F	282 to 310 °C
Middle Temperature	540 to 590 °F	282 to 310 °C
Front Temperature	540 to 590 °F	282 to 310 °C
Processing (Melt) Temp	560 to 610 °F	293 to 321 °C
Mold Temperature	160 to 220 °F	71 to 104 °C
Injection Rate	Slow-Moderate	Slow-Moderate
Back Pressure	50.0 to 100 psi	0.345 to 0.689 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm
Injection Notes		
-20°F Dewpoint		

Notes

These are typical property values not to be construed as specification limits.

