

Qr Resin QR-1815IM(LT)V

Polycarbonate + PBT
LyondellBasell Industries
Engineering Plastics

Product Description

QR-1815IM(LT)V is available with UV (V) Stabilizer.

General

Additive	• Impact Modifier	• UV Stabilizer	
Features	• Chemical Resistant	• Impact Modified	• Low Temperature Impact Resistance
Appearance	• Black	• Colors Available	• Natural Color
Forms	• Pellets		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.19	1.19 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/5.0 Kg)	15 g/10 min	15 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	7500 psi	51.7 MPa	ASTM D638
Tensile Elongation (Break)	150 %	150 %	ASTM D638
Flexural Modulus	275000 psi	1900 MPa	ASTM D790
Flexural Strength (Yield)	11000 psi	75.8 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
-22°F (-30°C)	8.0 ft·lb/in	430 J/m	
73°F (23°C)	13 ft·lb/in	690 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	220 °F	104 °C	
264 Psi (1.8 Mpa), Unannealed	195 °F	90.6 °C	



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	230 °F	110 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Drying Time, Maximum	6.0 hr	6.0 hr
Rear Temperature	470 to 510 °F	243 to 266 °C
Middle Temperature	480 to 520 °F	249 to 271 °C
Front Temperature	480 to 520 °F	249 to 271 °C
Nozzle Temperature	480 to 520 °F	249 to 271 °C
Processing (Melt) Temp	490 to 530 °F	254 to 277 °C
Mold Temperature	100 to 180 °F	38 to 82 °C

Notes

These are typical property values not to be construed as specification limits.

