Technical Data Sheet

Hifax TKC 362X R BLACK



Polypropylene Compounds

Product Description

Hifax TKC 362X R Black is a 10% talc filled PP copolymer, with high melt flow and good impact resistance. This grade has been designed for painted automotive exterior applications. Product is available in black color, pellet form.

The grade being in development, this is a preliminary datasheet subjected to changes after product industrialization.

Availability Russia

Application Automotive Parts; Bumpers; Exterior Trim

Market Automotive

Processing Method Injection Molding

| | Nominal | | |
|---|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 19 | g/10 min | ISO 1133-1 |
| Density, (23 °C) | 0.97 | g/cm³ | ISO 1183-1/A |
| Mechanical | | | |
| Flexural Modulus, (23 °C, Tech. A) | 1300 | MPa | ISO 178/A1 |
| Tensile Stress at Yield, (23 °C) | 19.5 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Charpy Impact Strength - Notched | | | |
| (23 °C) | 27 | kJ/m² | ISO 179-1/1eA |
| (-20 °C, Type 1, Edgewise, Notch A) | 6.5 | kJ/m² | ISO 179-1/1eA |
| Thermal | | | |
| Vicat Softening Temperature, (A50) | 130 | °C | ISO 306 |
| Deflection Temperature Under Load, (1.80 MPa, Unannealed) | 50 | °C | ISO 75A-1, -2 |



