Technical Data Sheet

Hifax TRC 221P C12719



Polypropylene Compounds

Product Description

Hifax TRC 221P C12719 is a 20% talc filled PP copolymer, with high flowability, excellent impact/stiffness balance and very low CLTE. Product is available as a customized color matched, pellet form. This grade is delivered in C12719 color version.

This product is also available in other colors, new colors can be developed depending on customer requirements.

Application Bumpers
Market Automotive

Processing Method Injection Molding

Attribute High Flow

| | Nominal | | |
|---|---------|----------|---------------|
| Typical Properties | Value | Units | Test Method |
| Physical | | | |
| Melt Flow Rate, (230 °C/2.16 kg) | 15 | g/10 min | ISO 1133-1 |
| Density, (23 °C) | 1.04 | g/cm³ | ISO 1183-1/A |
| Mechanical | | | |
| Flexural Modulus, (23 °C, Tech. A) | 1500 | MPa | ISO 178/A1 |
| Tensile Stress at Yield, (23 °C) | 16.5 | MPa | ISO 527-1, -2 |
| Impact | | | |
| Charpy Impact Strength - Notched | | | |
| (23 °C) | 55 | kJ/m² | ISO 179-1/1eA |
| (-40 °C) | 3.5 | kJ/m² | ISO 179-1/1eA |
| Notched Izod Impact Strength | | | |
| (23 °C) | 48 | kJ/m² | ISO 180/1A |
| (-40 °C) | 5 | kJ/m² | ISO 180/1A |
| Thermal | | | |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 95 | °C | ISO 75B-1, -2 |

Notes

These are typical property values not to be construed as specification limits.



