

Technical Data Sheet

Hifax TRC 481P E R299

Polypropylene Compounds



Product Description

Hifax TRC 481P E R299 is a 22% talc filled PP copolymer, with superior flowability, excellent impact/stiffness balance, good processability and good UV resistance. Product is available as a customized color matched, pellet form. This grade is delivered in Black color version.

Application	Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Fast Cycle (Production); Good Dimensional Stability; Good Processability; Good Surface Finish; Good UV Resistance; High Flow; High Impact Resistance

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	28	g/10 min	ISO 1133-1
Density, (23 °C)	1.06	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2000	MPa	ISO 178/A1
Tensile Strength, (23 °C)	19	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	40	kJ/m ²	ISO 180/1A
(-30 °C)	5	kJ/m ²	ISO 180/1A
Thermal			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	105	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	59	°C	ISO 75A-1, -2

