

## Technical Data Sheet

### Hifax TRC 277P C11287

Polypropylene Compounds



#### Product Description

Hifax TRC 277P is a 15% talc filled PP copolymer, with high melt flow rate, good impact/stiffness balance, improved surface appearance and excellent UV resistance. Formula is improved to offer better aspect, especially on tiger stripes. This grade is delivered in customer customized colors, this Data Sheet is giving general properties, some of them may be slightly altered upon color selected.

Application	Automotive Parts; Exterior Automotive Applications; Exterior Trim
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Processability; High Impact Resistance; Pleasing Surface Appearance; UV Resistant

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C)	1.01	g/cm <sup>3</sup>	ISO 1183-1/A
<b>Mechanical</b>			
Flexural Modulus, (23 °C, Tech. A)	1700	MPa	ISO 178/A1
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C)	20	kJ/m <sup>2</sup>	ISO 179-1/1eA
<b>Thermal</b>			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	95	°C	ISO 75B-1, -2

