

Technical Data Sheet

Hifax TYC 1350P PK73 DARK GRAY

Polypropylene Compounds



Product Description

Hifax TYC 1350P PK73 DARK GRAY is a high melt-flow, UV stabilized thermoplastic polyolefin (TPO) resin that has excellent tiger-stripping resistance and is used for molded-in color (MIC) automotive exterior applications.

Application	Automotive Parts
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Moldability; High Flow; UV Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	40	g/10 min	ASTM D1238
Density, (23 °C, Method A)	1.04	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2050	MPa	ISO 178
Tensile Stress at Yield, (23 °C, 50 mm/min)	20	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	No Break	kJ/m ²	ISO 180
(-20 °C)	6	kJ/m ²	ISO 180
Additional Information			
Mold Shrinkage			ISO 294-4

Please contact LyondellBasell for shrinkage recommendations.

