## **Technical Data Sheet**

## Hifax TYC 459P C1V301



Polypropylene Compounds

## **Product Description**

Hifax TYC 459P C1V301 is a 21% talc filled PP copolymer, with very low shrinkage, high flowability, good impact/stiffness balance and high UV resistance. The product is also available as a customized color matched, pellet form. This grade is delivered in C1V301 color version.

Application Exterior Trim

Market Automotive

Processing Method Injection Molding

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	27	g/10 min	ISO 1133-1
Density, (23 °C)	1.05	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2100	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	18	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	40	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	25	kJ/m²	ISO 179-1/1eA
(-30 °C)	3.5	kJ/m²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A50)	125	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	110	°C	ISO 75B-1, -2

## **Notes**

These are typical property values not to be construed as specification limits.



