

Technical Data Sheet

Hifax TYC 459P C1 3004

Polypropylene Compounds



Product Description

Hifax TYC 459P C1 3004 is a 21% talc filled PP copolymer, with very low shrinkage, high flowability, good impact/stiffness balance and high UV resistance. Product is available as a customized color matched, pellet form. This grade is delivered in 3004 color version.

Application	Exterior Trim
Market	Automotive
Processing Method	Injection Molding
Attribute	Good UV Resistance; High Flow; High Stiffness

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	30	g/10 min	ISO 1133-1
Density, (23 °C)	1.05	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2000	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	21	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	30	kJ/m ²	ISO 180/1A
(-30 °C)	3.5	kJ/m ²	ISO 180/1A
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	105	°C	ISO 75A-1, -2

