

Technical Data Sheet

Hostacom TRC 1193N HF Natural



Polypropylene Compounds

Product Description

Hostacom TRC 1193N HF Natural is a high melt flow, high stiffness, high impact thermoplastic polyolefin (TPO) resin. It has an excellent balance of processability, rigidity, impact, scratch and mar resistance. It is typically used for injection molding of Instrumental Panels and other interior trim parts or components with good surface appearance properties.

Application	Instrument Panels; Interior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Excellent Processability; Good Moldability; High Flow; High Impact Resistance; High Rigidity; Scratch Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	33	g/10 min	ISO 1133-1
Density, (23 °C)	1.00	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	2000	MPa	ISO 178
Tensile Stress at Yield	20	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	50	kJ/m ²	ISO 179
(-30 °C)	6	kJ/m ²	ISO 179
Multi-axial Impact Strength, (-30°C, 6.6 m/s, 3.2 mm plaque)	24	J	ASTM D3763
Ductile Failure Mode			
Thermal			
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	105	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

Notes

These are typical property values not to be construed as specification limits.

