

Technical Data Sheet

Hostacom X 4305 HL86 C1V301



Polypropylene Compounds

Product Description

Hostacom X 4305 HL86 C1V301 is a 20% talc filled PP copolymer, with high flowability, high scratch resistance and high UV resistance. Product is available as a customized color matched, pellet form. This grade is delivered in C1V301 color version.

Application	Exterior Trim
Market	Automotive
Processing Method	Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ISO 1133-1
Density, (23 °C)	1.04	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2200	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	23	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	35	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	6	kJ/m ²	ISO 179-1/1eA
(-30 °C)	2.5	kJ/m ²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A50)	148	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	105	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

