Technical Data Sheet

Hostacom FPP 35 GFC LM CS1

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description
35 % glass fiber reinforced PP-Homopolymer, long term heat stabilized. Former name: Polyfort FPP 35 GFC LM CS1

General			
Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight		
Features	• Chemically Coupled	• Copper Contact Stabilized	• Homopolymer
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.16 g/cm³	1.16 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°c/2.16 Kg)	5.0 cm³/10min	5.0 cm³/10min	ISO 1133
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Modulus	1.10E+6 psi	7600 MPa	ISO 527-1/1A/1
Tensile Stress (Break)	13100 psi	90.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0 %	3.0 %	ISO 527-2/1A/5
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Charpy Notched Impact Strength			ISO 179/1eA
-22°f (-30°c)	3.8 ft·lb/in²	8.0 kJ/m²	
73°f (23°c)	4.3 ft·lb/in²	9.0 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°f (-30°c)	21 ft·lb/in²	45 kJ/m²	
73°f (23°c)	23 ft·lb/in²	48 kJ/m²	
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Deflection Temperature Under Load			
66 Psi (0.45 Mpa), Unannealed	318 °F	159 °C	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	293 °F	145 °C	ISO 75-2/Af
Ball Pressure Test (293°f (145°c))	Pass	Pass	IEC 60695-10-2
Flammability	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Burning Rate			
0.0787 In (2.00 Mm)	2.4 in/min	60 mm/min	ISO 3795
0.0787 In (2.00 Mm)	2.4 in/min	60 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 In (1.5 Mm)	HB	HB	
0.12 In (3.0 Mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 In (1.5 Mm)	1380 °F	750 °C	
0.12 In (3.0 Mm)	1380 °F	750 °C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 In (1.5 Mm)	1430 °F	775 °C	
0.12 In (3.0 Mm)	1430 °F	775 °C	

Additional Information
1.) Not for use in food contact applications
2.) Not for use in medical or pharmaceutical applications

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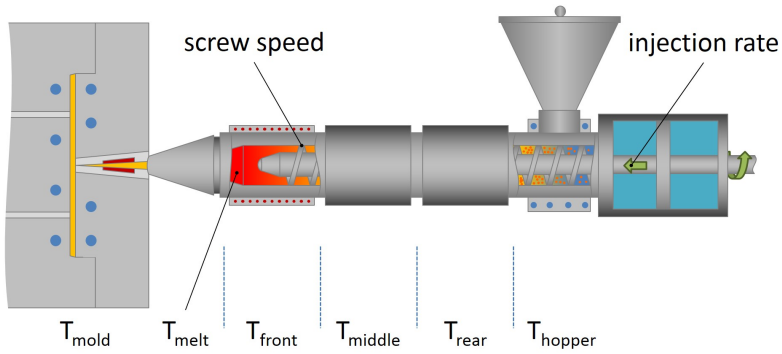

Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Injection Notes

Polypropylene is not hygroscopic and generally does not require drying. As a good practice and to avoid residual humidity from transport or storage conditions, we recommend drying the material.

Ensure good mold venting

Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.