

POLYFORT® PPC MT20 SF

Polypropylene Copolymer
Engineering Plastics

Product Description

20% talc filled high flow PP-Copolymer

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Features	• High Flow
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm³	1.05 g/cm³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	30 cm³/10min	30 cm³/10min	ISO 1133
Molding Shrinkage	0.90 to 1.3 %	0.90 to 1.3 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	290000 psi	2000 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	3050 psi	21.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.5 %	2.5 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	1.4 ft·lb/in²	3.0 kJ/m²	
73°F (23°C)	3.3 ft·lb/in²	7.0 kJ/m²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	15 ft·lb/in²	32 kJ/m²	
73°F (23°C)	No Break	No Break	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	9860 psi	68.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	212 °F	100 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	144 °F	62.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	293 °F	145 °C	ISO 306/A50
--	158 °F	70.0 °C	ISO 306/B50
Ball Pressure Test (257°F (125°C))	Pass	Pass	IEC 60695-10-2
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.5 mm)	1290 °F	700 °C	
0.08 in (2.0 mm)	1290 °F	700 °C	
0.12 in (3.0 mm)	1290 °F	700 °C	





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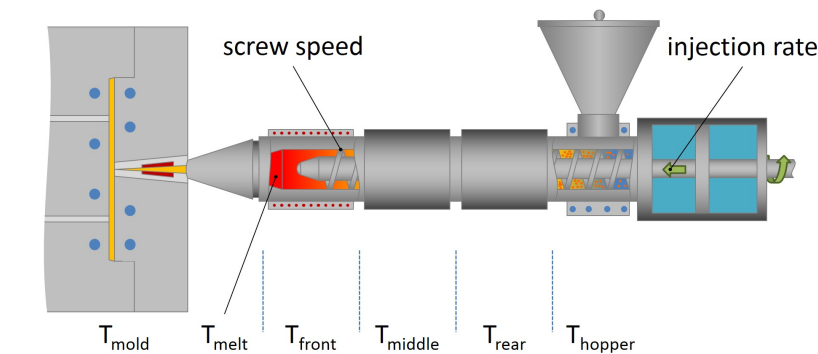
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Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Glow Wire Ignition Temperature			IEC 60695-2-13
0.06 in (1.5 mm)	1340 °F	725 °C	
0.08 in (2.0 mm)	1340 °F	725 °C	
0.12 in (3.0 mm)	1340 °F	725 °C	



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	446 to 518 °F	230 to 270 °C
Mold Temperature	104 to 158 °F	40 to 70 °C

Injection Notes

Drying normally not necessary.
Injection molding parameters also influence emission properties, which are often required for automotive interior applications. Generally speaking, the emission, odor and fogging behavior of finished parts is improved by lowering the melt temperature, reducing residence time and avoiding high shear stress.

Notes

These are typical property values not to be construed as specification limits.

