

Technical Data Sheet

Pro-fax 6323



Polypropylene, Homopolymer

Product Description

Pro-fax 6323 general purpose polypropylene homopolymer is available in pellet form. This resin is typically used in injection molding applications.

ASTM and ISO-based versions of the technical data sheet are available for *Pro-fax* 6323.

Application	Automotive Parts; Caps & Closures; Containers; Food Packaging Film; Sports, Leisure & Toys
Market	Automotive; Consumer Products; Flexible Packaging; Rigid Packaging
Processing Method	Cast Film; Injection Molding
Attribute	Good Heat Aging Resistance

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	12	g/10 min	12	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	210000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1450	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	4900	psi			ASTM D638
(50 mm/min)			34	MPa	ASTM D638
Tensile Elongation at Yield	11	%	11	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	0.6	ft-lb/in			ASTM D256
(23 °C, Method A)			32	J/m	ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	200	°F			ASTM D648
(0.45 MPa, Unannealed)			93	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits.

