

## Sequel 2396 SP

### Compounded Polyolefin

#### Product Description

Sequel 2396 SP thermoplastic polyolefin material is designed for molded-in-color automotive interior applications that require stiffness, dimensional stability, and high impact characteristics.

#### Product Characteristics

|                                      |                                                                                                                       |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| <b>Status</b>                        | Commercial: Restricted                                                                                                |
| <b>Test Method used</b>              | ASTM                                                                                                                  |
| <b>Processing Methods</b>            | Injection Molding                                                                                                     |
| <b>Features</b>                      | Pleasing Surface Appearance, Good Dimensional Stability, High Impact Resistance , Good Processability, Good Stiffness |
| <b>Typical Customer Applications</b> | Interior Applications                                                                                                 |

| Typical Properties                  | Method            | Value | Unit     |
|-------------------------------------|-------------------|-------|----------|
| <b>Physical</b>                     |                   |       |          |
| Density -Specific Gravity           | ASTM D 792        | 1.00  |          |
| Melt Flow Rate                      | ASTM D 1238       | 19    | g/10 min |
| <b>Mechanical</b>                   |                   |       |          |
| Flexural Modulus (30 mm/min, 23 °C) | ASTM D 790        | 2850  | MPa      |
| Tensile Strength @ Yield            | ASTM D 638        | 22    | MPa      |
| <i>Note: Test speed: 30 mm/min</i>  |                   |       |          |
| Tensile Elongation @ Brk            | ASTM D 638        | 160   | %        |
| <i>Note: Test Speed: 30 mm/min</i>  |                   |       |          |
| Flexural Strength                   | ASTM D 790        | 40    | MPa      |
| <i>Note: Test Speed: 30 mm/min</i>  |                   |       |          |
| <b>Impact</b>                       |                   |       |          |
| Notched Izod Impact                 | ASTM D 256        |       |          |
| (-30 °C)                            |                   | 45    | J/m      |
| (23 °C)                             |                   | 420   | J/m      |
| <b>Hardness</b>                     |                   |       |          |
| Rockwell Hardness                   | ASTM D 785        | 84    |          |
| <b>Thermal</b>                      |                   |       |          |
| Heat deflection temperature A       | ISO 75/ASTM D 75  | 648   | °C       |
| Heat deflection temperature B       | ISO 75/ASTM D 135 | 648   | °C       |

#### Notes

Typical properties; not to be construed as specifications.

