## **Technical Data Sheet**

## Softe// TKG 2039N E2 C12A19



Polypropylene Compounds

## **Product Description**

Softel/TKG 2039N E2 C12A19 is a 25% glass fiber reinforced PP copolymer, with high UV resistance, very good soft touch haptics, high flowability, high dimensional stability, very high impact resistance and scratch resistance. The product is available in different color matched, pellet form. Material shows low shrinkage and has a very low warpage tendency. This grade is delivered in C12A19 version.

**Application** Instrument Panels; Interior Trims

Market Automotive
Processing Method Injection Molding

Attribute Good Dimensional Stability; Good UV Resistance; High Flow; Scratch Resistant; Soft

|   | Nominal |          |               |
|---|---------|----------|---------------|
| Typical Properties  | Value   | Units    | Test Method   |
| Physical  |         |          |               |
| Melt Flow Rate, (230 °C/2.16 kg)                          | 15      | g/10 min | ISO 1133-1    |
| Density, (23 °C)  | 1.09    | g/cm³    | ISO 1183-1/A  |
| Mechanical  |         |          |               |
| Flexural Modulus, (23 °C, Tech. A)                        | 2800    | MPa      | ISO 178/A1    |
| Tensile Stress at Yield, (23 °C)                          | 33      | MPa      | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C)                          | 14      | %        | ISO 527-1, -2 |
| Impact  |         |          |               |
| Charpy Impact Strength - Notched                          |         |          |               |
| (23 °C)   | 42      | kJ/m²    | ISO 179-1/1eA |
| (-30 °C)  | 12.5    | kJ/m²    | ISO 179-1/1eA |
| Thermal   |         |          |               |
| Vicat Softening Temperature, (A50)                        | 120     | °C       | ISO 306       |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 140     | °C       | ISO 75B-1, -2 |

## **Notes**

These are typical property values not to be construed as specification limits.



