

## Technical Data Sheet

### Softell™ TKG 2039N NA 82V Titan S



Polypropylene Compounds

#### Product Description

Softell™ TKG 2039N NA 82V Titan S is a 25% glass fiber reinforced PP copolymer, with high UV resistance, very good soft touch haptics, high flowability, high dimensional stability and very high scratch resistance. The product is available in different color matched, pellet form. Due to pigmentation, ash content may vary between 25 -30 %. Material shows low shrinkage and has a very low warpage tendency.

<b>Application</b>	Instrument Panels; Interior Trims
<b>Market</b>	Automotive
<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Dimensional Stability; Good UV Resistance; High Flow; Scratch Resistant; Soft

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	12	g/10 min	ISO 1133-1
Density, (23 °C)	1.08	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus, (23 °C)	2900	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	44	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	11	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched			
(23 °C)	40	kJ/m <sup>2</sup>	ISO 179
(-30 °C)	11	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	142	°C	ISO 75A-1, -2
(1.80 MPa, Unannealed)	96	°C	ISO 75B-1, -2
<b>Additional Information</b>			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			

