## **Technical Data Sheet**

## Softel/TKG 317N C12740



Polypropylene Compounds

## **Product Description**

*Softell* TKG 317N C12740 is a 25% glass fiber reinforced PP copolymer, with excellent stiffness, excellent scratch resistance, high dimensional stability and low gloss. The product is also available as a customized color matched, pellet form. This grade is delivered in C12740 color version.

Application Interior Trims

Market Automotive

Processing Method Injection Molding

|   | Nominal |          |               |
|---|---------|----------|---------------|
| Typical Properties  | Value   | Units    | Test Method   |
| Physical  |         |          |               |
| Melt Flow Rate, (230 °C/2.16 kg)                          | 16      | g/10 min | ISO 1133-1    |
| Density, (23 °C)  | 1.1     | g/cm³    | ISO 1183-1/A  |
| Mechanical  |         |          |               |
| Flexural Modulus, (23 °C, Tech. A)                        | 4700    | MPa      | ISO 178/A1    |
| Tensile Stress at Yield, (23 °C)                          | 63      | MPa      | ISO 527-1, -2 |
| Tensile Strain at Break, (23 °C)                          | 5       | %        | ISO 527-1, -2 |
| Impact  |         |          |               |
| Charpy Impact Strength - Notched                          |         |          |               |
| (23 °C)   | 10      | kJ/m²    | ISO 179-1/1eA |
| (-30 °C)  | 5.5     | kJ/m²    | ISO 179-1/1eA |
| Thermal   |         |          |               |
| Vicat Softening Temperature, (A50)                        | 155     | °C       | ISO 306       |
| Deflection Temperature Under Load, (0.45 MPa, Unannealed) | 150     | °C       | ISO 75B-1, -2 |

## **Notes**

These are typical property values not to be construed as specification limits.



