

Technical Data Sheet

Fiberfil® PP-60/TC/24/D/H

S

Polypropylene Homopolymer
Engineering Plastics



General		
Filler / Reinforcement	• Talc	
Additive	• Heat Stabilizer	
Features	• Heat Stabilized	• Homopolymer
RoHS Compliance	• RoHS Compliant	
Forms	• Pellets	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.09	1.09 g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12 g/10 min	12 g/10 min	ASTM D1238
Molding Shrinkage - Flow			ASTM D955
0.125 in (3.18 mm)	9.0E-3 to 0.010 in/in	0.90 to 1.0 %	
0.250 in (6.35 mm)	0.011 to 0.012 in/in	1.1 to 1.2 %	
Water Absorption (24 hr)	0.030 %	0.030 %	ASTM D570
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	435000 psi	3000 MPa	ASTM D638
Tensile Strength (73°F (23°C))	5500 psi	37.9 MPa	ASTM D638
Tensile Elongation (Break, 73°F (23°C))	10 %	10 %	ASTM D638
Flexural Modulus - Tangent (73°F (23°C))	420000 psi	2900 MPa	ASTM D790
Flexural Strength (73°F (23°C))	7700 psi	53.1 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 in (3.18 mm)	0.50 ft·lb/in	27 J/m	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed	167 °F	75.0 °C	

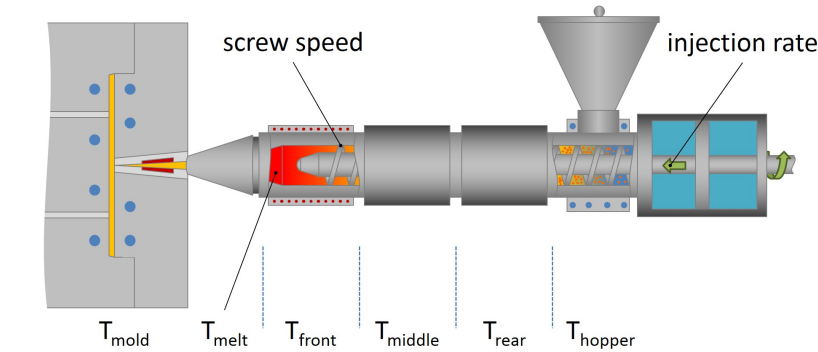


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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	170 °F	77 °C
Drying Time	2.0 hr	2.0 hr
Suggested Max Moisture	0.20 %	0.20 %
Rear Temperature	390 to 410 °F	199 to 210 °C
Middle Temperature	400 to 440 °F	204 to 227 °C
Front Temperature	360 to 390 °F	182 to 199 °C
Nozzle Temperature	360 to 380 °F	182 to 193 °C
Processing (Melt) Temp	390 to 450 °F	199 to 232 °C
Mold Temperature	90 to 160 °F	32 to 71 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	0.00 to 100 psi	0.00 to 0.689 MPa

Injection Notes

Screw speed: Medium to Fast

Notes

These are typical property values not to be construed as specification limits.

