

Technical Data Sheet

Hifax TRC 135X/4 BLACK

Polypropylene Compounds



Product Description

Hifax TRC 135X/4 BLACK is a 20% talc filled PP copolymer, with very low shrinkage and good impact resistance. Product is available in black color, pellet form.

Application	Bumpers
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Impact Resistance; Low Coefficient of Linear Thermal Expansion; Low Shrinkage; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	11	g/10 min	ISO 1133-1
Density, (23 °C)	1.05	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1400	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C)	15	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	550	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	75	kJ/m ²	ISO 179-1/1eA
(-30 °C)	8	kJ/m ²	ISO 179-1/1eA
Thermal			
Vicat Softening Temperature, (A50)	110	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	90	°C	ISO 75B-1, -2

Notes

These are typical property values not to be construed as specification limits.

