

## Adflex X 101 H

Advanced Polyolefin

## **Product Description**

*Adflex* X 101 H is a reactor TPO (thermoplastic polyolefin) manufactured using the LyondellBasell's proprietary *Catalloy* process technology. It exhibits a high softness and a low modulus, with a relatively high melt flow index.

Adflex X 101 H is tailored to replace atactic polypropylene copolymers (APP) used for the modification of bitumen in roofing membranes. The percentage to be added can vary according to the quantity of the atactic polypropylene used in combination with Adflex X 101 H and the requested cold bending temperature of the end product. Due to the high molecular weight of Adflex X 101 H, high blend viscosity and good penetration values are obtained. Its structure is tailored to obtain easy dispersion and phase inversion in the bitumen blend. Adflex X101H is also used in other industrial applications where high flexibility and the

capability of accepting high filler loading levels are required.

The grade is available in natural pellet form. For regulatory compliance information see *Adflex* X 101 H Product Stewardship Bulletin (PSB).

Product Characteristics				
Status	Commercial: A	ctive		
Test Method used	ISO			
Processing Methods Extrusion Cor		npounding, Injection Molding		
Features	Good Chemical Resistance, High ESCR (Environmental Stress Cracking Resistance), Good Flexibility, High Flow , Low Temperature Impact Resistance, Soft			
Typical Customer Applications	Bitumen Modification, Industrial			
Typical Properties		Method	Value	Unit
Physical				
Density (Method A)		ISO 1183	0.88	g/cm³
Melt flow rate (MFR) (230°C/2.16Kg)		ISO 1133	8	g/10 min
Mechanical				
Tensile Stress at Break		ISO 527-1, -2	10	MPa
Tensile Stress at Yield		ISO 527-1, -2	6	MPa
Tensile Strain at Break		ISO 527-1, -2	> 800	%
Tensile Strain at Yield		ISO 527-1, -2	> 40	%
Flexural modulus		ISO 178	80	MPa
Impact				
Notched izod impact strength		ISO 180		
(+23 °C, Type 1, Notch A)			No Break	
(-40 °C, Type 1, Notch A)			2	kJ/m²
Hardness				
Shore hardness (Shore D)		ISO 868	30	
<i>Note</i> : 15 seconds				
Thermal				
Heat deflection temperature B (0.45 Unannealed	MPa)	ISO 75B-1, -2	36	°C
Vicat softening temperature (A50 (50	)°C/h 10N))	ISO 306	55	°C
Additional Information				
Mold shrinkage		ISO 294-4	1.0	%
Note: 48h after molding, 100 mm x	150 mm x 3.2 m	m plaque		

## **Additional Properties**

Tear Strength (Graves, Die C, 50mm/min), ASTM D 624, Load/Width @ Max Load: 67 N/mm

## Notes

Typical properties; not to be construed as specifications.



