

Adflex X 101 H

Advanced Polyolefin

Product Description

Adflex X 101 H is a reactor TPO (thermoplastic polyolefin) manufactured using the LyondellBasell's proprietary *Catalloy* process technology. It exhibits a high softness and a low modulus, with a relatively high melt flow index.

Adflex X 101 H is tailored to replace atactic polypropylene copolymers (APP) used for the modification of bitumen in roofing membranes. The percentage to be added can vary according to the quantity of the atactic polypropylene used in combination with Adflex X 101 H and the requested cold bending temperature of the end product. Due to the high molecular weight of Adflex X 101 H, high blend viscosity and good penetration values are obtained. Its structure is tailored to obtain easy dispersion and phase inversion in the bitumen blend. Adflex X101H is also used in other industrial applications where high flexibility and the

capability of accepting high filler loading levels are required.

The grade is available in natural pellet form. For regulatory compliance information see *Adflex* X 101 H Product Stewardship Bulletin (PSB).

| Product Characteristics | | | | |
|---|---|------------------------------|----------|----------|
| Status | Commercial: A | ctive | | |
| Test Method used | ISO | | | |
| Processing Methods Extrusion Cor | | npounding, Injection Molding | | |
| Features | Good Chemical Resistance, High ESCR (Environmental Stress Cracking Resistance), Good Flexibility, High Flow , Low Temperature Impact Resistance, Soft | | | |
| Typical Customer Applications | Bitumen Modification, Industrial | | | |
| Typical Properties | | Method | Value | Unit |
| Physical | | | | |
| Density (Method A) | | ISO 1183 | 0.88 | g/cm³ |
| Melt flow rate (MFR) (230°C/2.16Kg) | | ISO 1133 | 8 | g/10 min |
| Mechanical | | | | |
| Tensile Stress at Break | | ISO 527-1, -2 | 10 | MPa |
| Tensile Stress at Yield | | ISO 527-1, -2 | 6 | MPa |
| Tensile Strain at Break | | ISO 527-1, -2 | > 800 | % |
| Tensile Strain at Yield | | ISO 527-1, -2 | > 40 | % |
| Flexural modulus | | ISO 178 | 80 | MPa |
| Impact | | | | |
| Notched izod impact strength | | ISO 180 | | |
| (+23 °C, Type 1, Notch A) | | | No Break | |
| (-40 °C, Type 1, Notch A) | | | 2 | kJ/m² |
| Hardness | | | | |
| Shore hardness (Shore D) | | ISO 868 | 30 | |
| <i>Note</i> : 15 seconds | | | | |
| Thermal | | | | |
| Heat deflection temperature B (0.45 Unannealed | MPa) | ISO 75B-1, -2 | 36 | °C |
| Vicat softening temperature (A50 (50 |)°C/h 10N)) | ISO 306 | 55 | °C |
| Additional Information | | | | |
| Mold shrinkage | | ISO 294-4 | 1.0 | % |
| Note: 48h after molding, 100 mm x | 150 mm x 3.2 m | m plaque | | |

Additional Properties

Tear Strength (Graves, Die C, 50mm/min), ASTM D 624, Load/Width @ Max Load: 67 N/mm

Notes

Typical properties; not to be construed as specifications.



