

## Dexflex 727 FP BLK

Compounded Polyolefin

## **Product Description**

*Dexflex* 727 FP BLK is a thermoplastic olefinic elastomer (TPO) designed for painted automotive exterior applications that require a combination of stiffness, good low-temperature impact resistance and excellent processability.

Product Characteristics					
Status	Commercial:	Commercial: Active			
Test Method used	ISO				
Processing Methods	Injection Mo	Injection Molding			
Features		Low Temperature Impact Resistance, Paintable, Good Processability, Good Stiffness , Good Weather Resistance			
Typical Customer Applications	Exterior App	Exterior Applications			
Typical Properties		Method	Value	Unit	
Physical					
Density		ISO 1183	0.96	g/cm³	
Melt flow rate (MFR) (230 °C/ 2.16 kg)		ISO 1133	10	g/10 min	
Mechanical					
Tensile Stress at Yield (50 mm/min)		ISO 527-1, -2	19	MPa	
Note: 150x10x4 mm specimen					
Flexural modulus (2 mm/min)		ISO 178	1400	MPa	
Note: 80x10x4mm specimen					
Impact					
Multiaxial Impact Strength (23 °C, 2.2 m/s)		ASTM D3763	18	J	
Additional Information					
Mold shrinkage		ISO 294-4	ISO 294-4		
Note: Please contact LyondellBase	ell for shrinkage	recommendations			

## Notes

Typical properties; not to be construed as specifications.



