

# Hifax TKC 435X BLACK

## **Compounded Polyolefin**

### **Product Description**

Hifax TKC 435X BLACK is a 9% talc filled PP copolymer, with excellent impact/stiffness balance and good paintability. The product is available in black color, pellet form.

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

### **Product Characteristics**

**Status** Commercial

Processing Method Injection molding

Features Impact/stiffness balance, paintability.

**Typical Customer Applications** Used for automotive painted bumper fascias.

Гурісаl Properties	Method	Value	Unit
Physical			
Melt Flow Rate (230 °C, 2.16 kg)	ISO 1133	12	g/10 min
Density (23 °C)	ISO 1183-1/A	0.97	g/cm <sup>3</sup>
Mechanical			
Flexural Modulus (23 °C) Tech. A	ISO 178/A1	1400	MPa
Impact			
Charpy Impact Strength, notched (23 °C)	ISO 179-1/1eA	60	kJ/m <sup>2</sup>
Charpy Impact Strength, notched (-30 °C)	ISO 179-1/1eA	7	kJ/m <sup>2</sup>
Charpy Impact Strength, unnotched (23 °C)	ISO 179-1/1eU	N.B.	kJ/m <sup>2</sup>
Thermal			
Vicat Softening Temperature A (10 N)	ISO 306	128	°C
Heat Deflection Temperature B (0.45 MPa)	ISO 75-1, -2	90	°C

#### **Product Storage and Handling**

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light.
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing.



