

## Hostalen GM 9350 C black

### Compounded Polyolefin

#### Product Description

**Hostalen GM 9350 C black** is a compounded high molecular weight high density polyethylene (HDPE). Typical customer applications include fuel tank filler pipes requiring electrical conductivity. It is supplied in pellets and is stabilized with antioxidants for the extrusion process. The product features a very good Environmental Stress Cracking Resistance (ESCR) and a good chemical resistance. Typical processes include blow molding and injection molding.

**Hostalen GM 9350 C black** is not intended for use in medical and pharmaceutical applications. The product can not be used for food contact applications.

#### Product Characteristics

<b>Status</b>	Commercial: Active
<b>Test Method used</b>	ISO
<b>Processing Methods</b>	Extrusion Blow Molding, Injection Molding
<b>Features</b>	Good Chemical Resistance, Electrically Conductive, High ESCR (Environmental Stress Cracking Resistance)
<b>Typical Customer Applications</b>	Fuel Tanks

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density	ISO 1183	0.995	g/cm <sup>3</sup>
<i>Note: at 23°C</i>			
Bulk density	ISO 60	550	g/cm <sup>3</sup>
Melt flow rate (190/21,6)	ISO 1133	3	g/10 min
<b>Mechanical</b>			
Tensile Impact Strength	ISO 8256	45	kJ/m <sup>2</sup>
<i>Note: -30 °C, notched, Method 1/B</i>			
Elongation at yield	ISO 527	7	%
<i>Note: Method 2</i>			
Tensile stress at yield	ISO 527	28	MPa
<i>Note: Method 2</i>			
Tensile modulus	ISO 527	1200	MPa
<b>Electrical</b>			
Volume Resistivity	IEC 93	1E+05	Ohm*cm
Specific surface resistivity	IEC 93	1E+04	Ohm / sq.

#### Additional Properties

Processing:

Recommended melt temperatures for blow molding: 180-230 °C

Recommended melt temperature for injection molding: 240 - 270 °C

Processing conditions can affect the conductivity properties of the final part. It is thus recommended to process the material smoothly and at low shear rates. It is also highly

