



Invision VX 5070UI

Thermoplastic Vulcanizate
LyondellBasell Industries
Engineering Plastics

Product Description		
TPV Partially Crosslinked EPDM Rubber		

General		
Automotive Specifications	• FORD WSS-M2D510-A7	• GM GMP.E/P.117
Processing Method	• Injection Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.890 g/cm³	0.890 g/cm³	ISO 1183
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (100% Strain)	653 psi	4.50 MPa	ISO 527-2/500
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength ¹	200 lbf/in	35.0 kN/m	ISO 34-1
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Shore Hardness (Shore A, 15 Sec)	69	69	ISO 868
Fill Analysis	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Viscosity (392°F (200°C), 243 Sec ⁻¹)	145 Pa·s	145 Pa·s	ASTM D3835

Notes
¹ 20 in/min (500 mm/min)

Notes
These are typical property values not to be construed as specification limits.

