

Invision VX 5065UI

Thermoplastic Vulcanizate
LyondellBasell Industries
Engineering Plastics

Product Description
TPV Partially Crosslinked EPDM Rubber

General	
Automotive Specifications	• GM GMP.E/P.116
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.900 g/cm³	0.900 g/cm³	ISO 1183
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (100% Strain)	682 psi	4.70 MPa	ISO 527-2/500
Elastomers	Nominal Value (English)	Nominal Value (SI)	Test Method
Tear Strength ¹	160 lbf/in	28.0 kN/m	ISO 34-1
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Shore Hardness (Shore A, 15 Sec)	66	66	ISO 868
Fill Analysis	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Viscosity (392°F (200°C), 243 Sec ⁻¹)	210 Pa·s	210 Pa·s	ASTM D3835

Notes
¹ 20 in/min (500 mm/min)

Notes
These are typical property values not to be construed as specification limits.

