

Technical Data Sheet

Petrothene LR732001

High Density Polyethylene



Product Description

Petrothene LR732001 exhibits exceptional processability when used in a variety of different blowmolding processes. Finished articles made from this resin show an excellent balance of stiffness and environmental stress crack resistance. Typical applications include containers for bleach, detergent, household chemicals and personal care products.

Application	Bottles For Consumer Goods; Bottles for Industrial Use; General Sheet Extrusion
Market	Rigid Packaging
Processing Method	Extrusion Blow Molding; Sheet and Profile Extrusion
Attribute	Excellent Processability

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.30	g/10 min	0.30	g/10 min	ASTM D1238
Density, (23 °C)	0.953	g/cm ³	0.953	g/cm ³	ASTM D1505
Mechanical					
Flexural Modulus, (1% Secant)	181000	psi	1250	MPa	ASTM D790
Tensile Strength at Yield	4000	psi	27.6	MPa	ASTM D638
Tensile Elongation at Break	>500	%	>500	%	ASTM D638
Environmental Stress Crack Resistance, F ₅₀ (100% Igepal®, Cond B)	30	hr	30	hr	ASTM D1693
Impact					
Tensile Impact Strength	128	ft-lb/in ²	269	kJ/m ²	ASTM D1822
Hardness					
Shore Hardness, (Shore D)	67		67		ASTM D2240
Thermal					
Vicat Softening Temperature	259	°F	126	°C	ASTM D1525
Low Temperature Brittleness, F ₅₀	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	167	°F	75	°C	ASTM D648

