

Technical Data Sheet

Petrothene LB560402

High Density Polyethylene



Product Description

Petrothene LB560402 exhibits good stiffness and environmental stress crack resistance. Typical applications include household chemical and personal care product bottles.

Application	Bottles For Consumer Goods
Market	Rigid Packaging
Processing Method	Extrusion Blow Molding; Sheet and Profile Extrusion

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.35	g/10 min	0.35	g/10 min	ASTM D1238
Density, (23 °C)	0.952	g/cm ³	0.952	g/cm ³	ASTM D1505
Mechanical					
Flexural Modulus, (1% Secant)	180000	psi	1240	MPa	ASTM D790
Tensile Strength at Yield	3900	psi	26.9	MPa	ASTM D638
Tensile Elongation at Break	>600	%	>600	%	ASTM D638
Environmental Stress Crack Resistance, F ₅₀ (100% Igepal®, Cond B)	25	hr	25	hr	ASTM D1693
Impact					
Tensile Impact Strength	115	ft-lb/in ²	242	kJ/m ²	ASTM D1822
Hardness					
Shore Hardness, (Shore D)	66		66		ASTM D2240
Thermal					
Vicat Softening Temperature	253	°F	123	°C	ASTM D1525
Low Temperature Brittleness, F ₅₀	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	165	°F	74	°C	ASTM D648

