

Technical Data Sheet

Petrothene LB500302

High Density Polyethylene



Product Description

Petrothene LB500302 is a polyethylene resin that exhibits excellent environmental stress crack resistance and is selected by customers for use in heavy duty bottles, such as those containing detergent and chemicals.

Application	Bottles For Consumer Goods; Bottles for Industrial Use
Market	Rigid Packaging
Processing Method	Extrusion Blow Molding
Attribute	Good ESCR (Environmental Stress Cracking Resistance)

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.30	g/10 min	0.30	g/10 min	ASTM D1238
Density, (23 °C)	0.949	g/cm ³	0.949	g/cm ³	ASTM D1505
Mechanical					
Flexural Modulus, (1% Secant)	170000	psi	1170	MPa	ASTM D790
Tensile Strength at Yield	3800	psi	26.2	MPa	ASTM D638
Tensile Elongation at Break	>600	%	>600	%	ASTM D638
Environmental Stress Crack Resistance, F ₅₀ (100% Igepal®, Cond B)	75	hr	75	hr	ASTM D1693
Impact					
Tensile Impact Strength	120	ft-lb/in ²	252	kJ/m ²	ASTM D1822
Hardness					
Shore Hardness, (Shore D)	65		65		ASTM D2240
Thermal					
Vicat Softening Temperature	252	°F	122	°C	ASTM D1525
Low Temperature Brittleness, F ₅₀	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	162	°F	72	°C	ASTM D648

