

Technical Data Sheet

Petrothene LT606932

High Density Polyethylene



Product Description

Petrothene LT606932 is a high density polyethylene sheet extrusion grade selected by customers because of its excellent extrusion characteristics and low warpage. The resulting sheet exhibits good stiffness and impact properties. Typical applications include cutting boards, architectural panels and thin sheet packaging.

Application	General Sheet Extrusion; Housewares; Structural Parts
Market	Rigid Packaging
Processing Method	Sheet and Profile Extrusion
Attribute	Good Color Stability; Good Processability

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (190 °C/2.16 kg)	0.70	g/10 min	0.70	g/10 min	ASTM D1238
Density, (23 °C)	0.960	g/cm ³	0.960	g/cm ³	ASTM D1505
Mechanical					
Flexural Modulus, (1% Secant)	228000	psi	1570	MPa	ASTM D790
Tensile Strength at Yield	4410	psi	30.4	MPa	ASTM D638
Tensile Elongation at Break	1200	%	1200	%	ASTM D638
Impact					
Tensile Impact Strength	75	ft-lb/in ²	158	kJ/m ²	ASTM D1822
Thermal					
Vicat Softening Point	261	°F	127	°C	ASTM D1525
Low Temperature Brittleness, F ₅₀	<-105	°F	<-76	°C	ASTM D746
Deflection Temperature Under Load, (66 psi, Unannealed)	163	°F	73	°C	ASTM D648

