

WONDERLOY® PC-540A

PC/ABS alloy, non-halogen Flame Retardant

PROPERTIES	CONDITION	VALUE	UNIT	METHOD
<u>PHYSICAL</u>				
Melt Flow Index	260℃/2.16kg	20	g/10min	ASTM D-1238
Spiral Flow Length	260℃,2mm V:50%, P:50%	40	cm	Chimei method
Specific Gravity	23℃	1.18	---	ASTM D-792
Mold Shrinkage		0.4~0.6	%	ASTM D-955
Rockwell Hardness	23℃	R-119	---	ASTM D-785
CLTE	Flow:23-55℃	8.00E-05	cm/cm/℃	ISO11359-2
<u>MECHANICAL</u>				
Tensile Strength @ Yield	50mm/min	600	kg/cm ²	ASTM D-638
Tensile Strength @ Break	50mm/min	550	kg/cm ²	ASTM D-638
Tensile Elongation @ Yield	50mm/min	4	%	ASTM D-638
Tensile Elongation @ Break	50mm/min	100	%	ASTM D-638
Flexural Strength	1.3mm/min	900	kg/cm ²	ASTM D-790
Flexural Modulus	1.3mm/min	25000	kg/cm ²	ASTM D-790
Izod Impact (1/8”)	Notched, 23℃	45	kg-cm/cm	ASTM D-256
<u>THERMAL</u>				
Heat Distortion Temp. (unannealed)	3.2mm,1.82Mpa 120℃/hr	86	℃	ASTM D-648
	6.4mm,1.82Mpa 120℃/hr	95		
Vicat Softening Temp. (unannealed)	1kg, 50℃/hr	108	℃	ASTM D-1525
	5kg, 50℃/hr	101		
<u>ELECTRICAL</u>				
Dielectric Constant	1MHz	3.1	--	IEC 60250
Volume Resistivity	--	3.9E+17	Ohm*m	IEC 60093
Surface Resistivity	--	2.9E+17	Ohm	IEC 60093
<u>FLAMMABILITY</u>				
UL Recognized, 94V-0 Flame Class Rating		1.5 mm		UL-94
UL Recognized, 94-5VB Rating		2.0 mm		UL-94
UL Recognized, 94-5VA Rating		3.0 mm		UL-94

CHIMEI

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PROCESSING PARAMETERS

Drying Temperature	80	°C
Drying Time	3~4	Hrs
Barrel Temperature	240~280	°C
Mold Temperature	50~100	°C

