

WONDERLOY[®] PC-510

PC alloy, non-halogen Flame Retardant

PROPERTIES	CONDITION	VALUE	UNIT	METHOD
<u>PHYSICAL</u>				
Melt Flow Index	260℃/2.16kg	20	g/10min	ASTM D-1238
Spiral Flow Length	260℃ ,2mm V:50%, P:50%	45	cm	Chimei method
Specific Gravity	23℃	1.17	---	ASTM D-792
Mold Shrinkage		0.4~0.6	%	ASTM D-955
Rockwell Hardness	23℃	R-113	---	ASTM D-785
CLTE	Flow:23-55℃	8.00E-05	cm/cm/℃	ISO11359-2
<u>MECHANICAL</u>				
Tensile Strength @ Yield	50mm/min	500	kg/cm ²	ASTM D-638
Tensile Elongation @ Break	50mm/min	100	%	ASTM D-638
Flexural Strength	1.3mm/min	800	kg/cm ²	ASTM D-790
Flexural Modulus	1.3mm/min	25000	kg/cm ²	ASTM D-790
Izod Impact (1/8”)	Notched, 23℃	60	kg-cm/cm	ASTM D-256
<u>THERMAL</u>				
Heat Distortion Temp. (unannealed)	3.2mm,1.82Mpa 120℃ /hr	78	℃	ASTM D-648
	6.4mm,1.82Mpa 120℃ /hr	87		
Vicat Softening Temp. (unannealed)	1kg, 50℃ /hr	94	℃	ASTM D-1525
	5kg, 50℃ /hr	85		
<u>ELECTRICAL</u>				
Dielectric Constant	1MHz	3.1	--	IEC 60250
Volume Resistivity	--	3.9E+17	Ohm*m	IEC 60093
Surface Resistivity	--	2.9E+17	Ohm	IEC 60093
<u>FLAMMABILITY</u>				
Flame Rating_V0		1.5	mm	UL-94
Flame Rating_5VB		2.1	mm	UL-94
Flame Rating_5VA		3.0	mm	UL-94

CHIMEI

奇美實業股份有限公司
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PROCESSING PARAMETERS

Drying Temperature	80	°C
Drying Time	4	Hrs
Barrel Temperature	220~250	°C
Mold Temperature	50~100	°C

