

General SAN KIBISAN® PN-117 L200

Product Description: Injection molding

Properties	ISO Test Method	Test Condition	Unit	PN-117 L200
Melt Flow Index	1133	220°C×10KG	ml/10 min	32
Mass Density	1183	23 °C	g/cm ³	1.06
Tensile Strength	527	50 mm/min, yield	MPa	68
		50 mm/min, break	MPa	68
Tensile Elongation	527	50 mm/min	%	6
Flexural Strength	178	2 mm/min	MPa	93
Flexural Modulus		2 mm/min	GPa	3
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	2
		-30°C, Notched	KJ/m ²	–
Charpy Impact Strength	179	23°C, Notched	KJ/m ²	2
		Charpy -30°C, Notched	KJ/m ²	–
Vicat Softening Temp.	306	50°C/hr;1KG	°C	104
		50°C/hr;5KG	°C	102
Heat Distortion Temp.	75/A	1.8MPa, unannealed	°C	89
		1.8MPa, annealed	°C	100
Coefficient of Linear Thermal Expansion	11359	-	-	3.6~3.8*10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.2~0.7
Symbol	1043	-	-	>SAN<

