

Characterization	Aliphatic polyurethane resin dispersion. Binder for waterborne, air- and oven-drying basecoats in two-layer systems for automotive coatings, coatings for plastics, automotive refinishing coatings and industrial coatings.	
Form supplied	approx. 40 % in water, neutralized with dimethyethanol amine, approx. 59.5 : 0.5	

Specification

Property	Value	Unit of measurement	Method
Viscosity 23 °C, D=40s-1	< 150	mPa.s	M014-ISO 3219/A.3
Non-volatile content (1 g/1 h/125 °C)	39 - 41	%	DIN EN ISO 3251
рН	6.5 - 7.5		DIN ISO 976

Other data*

_	Property	Value	Unit of measurement	Method
	Density at 20 °C	approx. 1.05	g/ml	DIN EN ISO 2811
	Minimum film forming temperature (MFT)	< 5	°C	DIN ISO 2115

^{*}These values provide general information and are not part of the product specification.









Compatibility	Bayhydrol [®] UH 2952/1 is generally compatible with hexamethoxymethylmelamine resins and partially methylated melamine resins, as well as with water-reducible polyesters and some acrylic dispersions. Given the many resins available on the market, compatibility testing is recommended.	
Properties / Applications	When used in two-layer systems with TSA and two-component polyurethane clearcoats, metallic basecoats formulated with Bayhydrol [®] UH 2952/1 are characterized by even, cloud-free films with a very good metallic effect, excellent gloss and good water resistance. Because it adheres to OEM finishes without prior sanding, the metallic basecoat can also be used for online retouching (45 min at 80 °C). The metallic basecoat can be oversprayed with TSA or two-component polyurethane clearcoats after pre-drying e.g. for 5 min at an oven temperature of 80 °C or for 15 min at room temperature. Baking parameters are a function of the reactivity of the clearcoat. Force drying is possible at temperatures as low as 60 °C (45 min).	
Cleaning	After use, formulation and application equipment should be cleaned immediately or left to soak in water. Warm water, alkaline cleaning agents alkaline isopropyl alcohol or, if necessary, a mixture of water and butyl glycol are suitable for cleaning.	









Storage

- Storage in original sealed Covestro containers.
- Recommended storage temperature: 5 23 °C.
- Protect from frost, heat and foreign material.

Storage time

Covestro represents that, for a period of six months following the day of shipment as stated in the respective transport documents, the product will meet the specifications or values set forth in section "specifications or characteristic data" above, what ever is applicable, provided that the product is stored in full compliance with the storage conditions set forth in and referenced under section "storage" above and is otherwise handled appropriately.

The lapse of the six months period does not necessarily mean that the product no longer meets specifications or the set values. However, prior to using said product, Covestro recommends to test such a product if it still meets the specifications or the set values. Covestro does not make any representation regarding the product after the lapse of the six months period and Covestro shall not be responsible or liable in any way for the product failing to meet specifications or the set values after the lapse of the six months period.









Labeling and statutory requirements

This product data sheet is only valid in conjunction with the latest edition of the corresponding Safety Data Sheet. Any updating of safety-relevant information – in accordance with statutory requirements – will only be reflected in the Safety Data Sheet, copies of which will be revised and distributed. Information relating to the current classification and labeling, applications and processing methods and further data relevant to safety can be found in the currently **valid Safety Data Sheet**.

The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Covestro. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. It is expressly understood and agreed that you assume and hereby expressly release us from all liability, in tort, contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein shall be construed as a recommendation to use any product in conflict with any claim of any patent relative to any material or its use. No license is implied or in fact granted under the claims of any patent.

This product is not designated for the manufacture of a medical device or of intermediate products for medical devices1). [This product is also not designated for other specifically regulated applications (e.g. including cosmetics, plant protection, fertilisers, plant strengtheners, food processing, food contact and others). If the intended use of the product is for the manufacture of a medical device or of intermediate products for medical devices or for other specifically regulated applications Covestro must be contacted in advance to provide its agreement to sell such product for such purpose.] Nonetheless, any determination as to whether a product is appropriate for use in a medical device or intermediate products for medical devices, for Food Contact products or cosmetic applications must be made solely by the purchaser of the product without relying upon any representations by Covestro. 1) Please see the "Guidance on Use of Covestro Products in a Medical Application" document.

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