

Bayblend DP FR 3020

/ Injection molding grade; containing 5 % talc; Vicat/B 120 temperature = 101 °C; UL 94 V-0 (0.75 mm); antimony-, chlorine- and bromine-free flame retardant; no juicing.

ISO Shortname

Property	Test Condition	Unit	Standard	Value
Rheological properties				
Spiral flow length	260 °C; 2 x 8.7 mm	mm	Bayer test	450
C Melt volume-flow rate	240 °C; 5 kg	cm ³ /(10 min)	ISO 1133	20
Molding shrinkage, parallel	150x105x3; 240 °C / MT 80 °C; 500 bar	%	acc. ISO 2577	0.4 - 0.6
Molding shrinkage, normal	150x105x3; 240 °C / MT 80 °C; 500 bar	%	acc. ISO 2577	0.4 - 0.6
Mechanical properties (23 °C/50 % r. h.)				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	3200
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	65
C Yield strain	50 mm/min	%	ISO 527-1,-2	4.0
Stress at break	50 mm/min	MPa	ISO 527-1,-2	50
Strain at break	50 mm/min	%	acc. ISO 527-1,-2	> 30
Izod notched impact strength	23 °C	kJ/m ²	ISO 180/A	11
Thermal properties				
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	85
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	95
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	99
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	101
C Burning behavior UL 94	0.75 mm	Class	UL 94	V-0
Other properties (23 °C)				
C Water absorption (Saturation value)	Water at 23 °C	%	ISO 62	0.5
C Water absorption (Equilibrium value)	23 °C; 50 % RH	%	ISO 62	0.2
C Density		kg/m ³	ISO 1183	1200
Processing conditions for test specimens				
C Injection molding-Melt temperature		°C	ISO 294	240
C Injection molding-Mold temperature		°C	ISO 294	80
C Injection molding-Injection velocity		mm/s	ISO 294	240

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

