



Desmopan DP 3491A

300 grade series, ester / Shore hardness A 90 - 94

Extrusion- and injection molding grade; suitable for extrusion blow molding; high mechanical strength; high melt stability; Application; Blow molding; Profiles; Injection molded engineering parts

ISO Shortname

Property	Test Condition	Unit	Standard	Value		
				drying	annealed	-
according to specifications						
Mechanical properties (23 °C/50 % r. h.)						
C shore hardness, method A		-	ISO 868		92	
C shore hardness, method D		-	ISO 868		40	
C Ultimate tensile strength	200 mm/min	MPa	acc. ISO 527-1,-3		50	
C Elongation at break	200 mm/min	%	acc. ISO 527-1,-3		500	
C Stress at 100 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		8.0	
C Stress at 300 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		20	
C Compression set	24 h; 70 °C	%	ISO 815		50	
C Compression set	72 h; 23 °C	%	ISO 815		20	
C Abrasion resistance		mm³	ISO 4649		25	
Impact resilience		%	ISO 4662		36	
Tear propagation resistance	500 mm/min	kN/m	ISO 34-1		100	
Thermal properties						
Torsional storage modulus	-20 °C	MPa	ISO 6721-2		95	
Torsional storage modulus	23 °C	MPa	ISO 6721-2		22	
Torsional storage modulus	70 °C	MPa	ISO 6721-2		14	
Tensile storage modulus	-20 °C	MPa	ISO 6721-1,-4		515	
Tensile storage modulus	20 °C	MPa	ISO 6721-1,-4		94	
Tensile storage modulus	60 °C	MPa	ISO 6721-1,-4		59	
Other properties (23 °C)						
C Density		kg/m³	ISO 1183			1200
Molding conditions						
Injection molding-Melt temperature		°C	-	190 - 210		
Injection molding-Mold temperature		°C	-			20 - 40
Extrusion-Melt temperature		°C	-	180 - 210		
Maximum drying temperature		°C	-			80

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

