



## LNP™ THERMOCOMP™ Compound JF008E

### Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound JF-1008 EM

Product reorder name: JF008E

LNP THERMOCOMP JF008E is a compound based on Polyethersulfone containing 40% Glass Fiber. Characteristics of this grade are: Easy Molding.

| TYPICAL PROPERTIES <sup>1</sup>              | TYPICAL VALUE | Unit                | Standard    |
|----------------------------------------------|---------------|---------------------|-------------|
| <b>MECHANICAL</b>                            |               |                     |             |
| Tensile Stress, yld, Type I, 5 mm/min        | 1540          | kgf/cm <sup>2</sup> | ASTM D 638  |
| Tensile Stress, brk, Type I, 5 mm/min        | 1540          | kgf/cm <sup>2</sup> | ASTM D 638  |
| Tensile Strain, yld, Type I, 5 mm/min        | 1.7           | %                   | ASTM D 638  |
| Tensile Strain, brk, Type I, 5 mm/min        | 1.7           | %                   | ASTM D 638  |
| Tensile Modulus, 50 mm/min                   | 156800        | kgf/cm <sup>2</sup> | ASTM D 638  |
| Flexural Stress, yld, 1.3 mm/min, 50 mm span | 2130          | kgf/cm <sup>2</sup> | ASTM D 790  |
| Flexural Stress, brk, 1.3 mm/min, 50 mm span | 2120          | kgf/cm <sup>2</sup> | ASTM D 790  |
| Flexural Modulus, 1.3 mm/min, 50 mm span     | 125300        | kgf/cm <sup>2</sup> | ASTM D 790  |
| Tensile Stress, yield, 5 mm/min              | 146           | MPa                 | ISO 527     |
| Tensile Stress, break, 5 mm/min              | 146           | MPa                 | ISO 527     |
| Tensile Strain, yield, 5 mm/min              | 1.5           | %                   | ISO 527     |
| Tensile Strain, break, 5 mm/min              | 1.5           | %                   | ISO 527     |
| Tensile Modulus, 1 mm/min                    | 13760         | MPa                 | ISO 527     |
| Flexural Stress                              | 207           | MPa                 | ISO 178     |
| Flexural Modulus, 2 mm/min                   | 12170         | MPa                 | ISO 178     |
| <b>IMPACT</b>                                |               |                     |             |
| Izod Impact, unnotched, 23°C                 | 57            | cm-kgf/cm           | ASTM D 4812 |
| Izod Impact, notched, 23°C                   | 7             | cm-kgf/cm           | ASTM D 256  |
| Multiaxial Impact                            | 24            | cm-kgf              | ISO 6603    |
| Instrumented Impact Total Energy, 23°C       | 135           | cm-kgf              | ASTM D 3763 |
| Izod Impact, unnotched 80*10*4 +23°C         | 34            | kJ/m <sup>2</sup>   | ISO 180/1U  |
| Izod Impact, notched 80*10*4 +23°C           | 7             | kJ/m <sup>2</sup>   | ISO 180/1A  |





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| TYPICAL PROPERTIES <sup>1</sup>        | TYPICAL VALUE | Unit | Standard   |
|----------------------------------------|---------------|------|------------|
| <b>THERMAL</b>                         |               |      |            |
| HDT, 0.45 MPa, 3.2 mm, unannealed      | 212           | °C   | ASTM D 648 |
| HDT, 1.82 MPa, 3.2mm, unannealed       | 207           | °C   | ASTM D 648 |
| CTE, -30°C to 30°C, flow               | 5.E-06        | 1/°C | ASTM D 696 |
| CTE, -30°C to 30°C, xflow              | 1.E-06        | 1/°C | ASTM D 696 |
| HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm | 231           | °C   | ISO 75/Bf  |
| HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm  | 211           | °C   | ISO 75/Af  |
| <b>PHYSICAL</b>                        |               |      |            |
| Specific Gravity                       | 1.69          | -    | ASTM D 792 |
| Moisture Absorption, 50% RH, 24 hrs    | 0.32          | %    | ASTM D 570 |
| Mold Shrinkage, flow, 24 hrs (5)       | 0.1 - 0.3     | %    | ASTM D 955 |
| Mold Shrinkage, xflow, 24 hrs (5)      | 0.5 - 0.7     | %    | ASTM D 955 |
| Moisture Absorption (23°C / 50% RH)    | 0.49          | %    | ISO 62     |





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| PROCESSING PARAMETERS       | TYPICAL VALUE | Unit |
|-----------------------------|---------------|------|
| <b>Injection Molding</b>    |               |      |
| Drying Temperature          | 120 - 150     | °C   |
| Drying Time                 | 4             | hrs  |
| Maximum Moisture Content    | 0.05          | %    |
| Melt Temperature            | 355 - 370     | °C   |
| Front - Zone 3 Temperature  | 370 - 380     | °C   |
| Middle - Zone 2 Temperature | 360 - 370     | °C   |
| Rear - Zone 1 Temperature   | 345 - 355     | °C   |
| Mold Temperature            | 140 - 150     | °C   |
| Back Pressure               | 0.3 - 0.7     | MPa  |
| Screw Speed                 | 60 - 100      | rpm  |

