



LNP™ COLORCOMP™ Compound J1000R
Europe-Africa-Middle East: COMMERCIAL

LNP COLORCOMP J1000R is a compound based on Polyethersulfone resin. Added features include : Mold Release

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 50 mm/min	89	MPa	ISO 527
Tensile Stress, break, 50 mm/min	71	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	6.7	%	ISO 527
Tensile Modulus, 1 mm/min	2700	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	128	MPa	ISO 178
Flexural Modulus, 2 mm/min	2700	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
CTE, 23°C to 60°C, flow	5.9E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	5.8E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	199	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.9	%	SABIC Method
Density	1.37	g/cm ³	ISO 1183
Water Absorption, 23°C/24hrs	0.9	%	ISO 62-1





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	355 - 370	°C
Front - Zone 3 Temperature	370 - 380	°C
Middle - Zone 2 Temperature	360 - 370	°C
Rear - Zone 1 Temperature	345 - 355	°C
Mold Temperature	140 - 150	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

