

# SABIC<sup>®</sup> PPCOMPOUND 5020

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC<sup>®</sup> PPcompound 5020 is a modified Polypropylene which combines high impact, good stiffness and high flow. This material is available in natural and colored form for use in automotive interior applications.

SABIC<sup>®</sup> PPcompound 5020 is a designated automotive grade.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	25	dg/min	ISO 1133
Density <sup>(1)</sup>	905	kg/m <sup>3</sup>	ISO 1183
Filler content	0	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	1.4	%	SABIC method
<b>MECHANICAL PROPERTIES<sup>(1)</sup></b>			
Tensile test			
Tensile modulus	1000	MPa	ISO 527/1A
stress at yield	19	MPa	ISO 527/1A
stress at break	14	MPa	ISO 527/1A
strain at break	40	%	ISO 527/1A
Flexural test			
Flexural modulus	1050	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	45	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	7	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES<sup>(1)</sup></b>			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	85	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	118	μm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

