

## SABIC® PPCOMPOUND 3021B

## PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## **DESCRIPTION**

 $SABIC^{\textcircled{\$}}$  PPcompound 3021B is a 20% talc-filled Polypropylene. The material's high modulus and its thermal and UV stabilization makes it suitable for exterior applications, like cowl top panels.

 $\mathsf{SABIC}^{\circledR}$  PPcompound 3021B is a designated automotive grade.

## **TYPICAL PROPERTY VALUES**

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	16	dg/min	ISO 1133
Density <sup>(1)</sup>	1040	kg/m³	ISO 1183
Filler content	20	%	SABIC method
Mould shrinkage (2)			
24 hours after injection moulding	1.1	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile			
Tensile modulus	2200	MPa	ISO 527/1A
stress at yield	29	MPa	ISO 527/1A
stress at break	27	MPa	ISO 527/1A
strain at break	30	%	ISO 527/1A
Flexural test			
Flexural modulus	2250	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	4	kJ/m²	ISO 180/1A
at 0 °C	2.7	kJ/m²	ISO 180/1A
at -20 °C	2.2	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	120	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	75	μm/mK	ISO 11359-2

- (1) Injection molded sample ISO527-1A
- (2) Injection molded plaque 65x65x3.2mm
- (3) N.B.: No Break



