

SABIC[®] PPCOMPOUND 3240EH

PP COMPOUND MINERAL FILLED

DESCRIPTION

SABIC[®] PPcompound 3240EH is a 40% talc-filled polypropylene homopolymer with good flow, high heat stabilized at low volatiles.

SABIC[®] PPcompound 3240EH is a designated automotive grade.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
Density ⁽¹⁾	1250	kg/m ³	ISO 1183
Filler content	40	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	0.9	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile test			
Tensile modulus	4000	MPa	ISO 527/1A
stress at yield	30	MPa	ISO 527/1A
stress at break	24	MPa	ISO 527/1A
strain at break	5	%	ISO 527/1A
Flexural test			
Flexural modulus	3600	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
at 23 °C	2.8	kJ/m ²	ISO 180/1A
at 0 °C	1.6	kJ/m ²	ISO 180/1A
at -20 °C	1.5	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	130	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

