

# SABIC® PP FPC45

## PP IMPACT COPOLYMER FLOWPACT

### DESCRIPTION

This grade has been developed as a new member of the SABIC® PP FLOWPACT range dedicated to the rigid packaging market. It delivers a high top load performance (potential downgauging) with a superior stiffness / impact balance. It is nucleated and is characterized by a high crystallization temperature and excellent flow behavior. This grade is typically used by our customers for high-speed injection moulding and it enables very cost efficient processing on the basis of easy mould filling and very short cycle times. It has a very good antistatic performance with easy demoulding. Application: This material is typically used in rigid packaging applications for both food and non-food industries. This includes packaging for yellow fats, cheese spreads, dairy, frozen, chilled and ambient food, household chemicals, paints among others. It can be also used in several applications in the caps & closures industry as well in housewares. The grade has excellent heat deflection temperature making it may particularly be used for hot fill applications.

Health, Safety and Food Contact regulation: Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical / medical applications.

### TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	45	dg/min	ISO 1133
<b>Density</b>	905	kg/m³	ASTM D1505
<b>FORMULATION</b>			
<b>Anti static agent</b>	☑	-	-
<b>Nucleating agent</b>	☑	-	-
<b>MECHANICAL PROPERTIES</b>			
<b>Tensile test</b>			
tensile modulus <sup>(1)</sup>	1700	MPa	ISO 527-2 1A
strain at yield	4	%	ISO 527-2 1A
stress at yield <sup>(2)</sup>	30	MPa	ISO 527-2 1A
<b>Izod impact notched</b>			
at -20 °C	3.5	kJ/m²	ISO 180/1A
at 0 °C	4.5	kJ/m²	ISO 180/1A
at 23 °C	7	kJ/m²	ISO 180/1A
<b>Charpy Impact Strength Notched</b>			
at 23 °C	7.5	kJ/m²	ISO 179/1eA
at 0 °C	5.5	kJ/m²	ISO 179/1eA
at -20 °C	3.5	kJ/m²	ISO 179/1eA
<b>THERMAL PROPERTIES</b>			
<b>Heat deflection temperature <sup>(3)</sup></b>			
at 0.45 MPa (HDT/B)	100	°C	ISO 75
at 1.80 MPa (HDT/A)	60	°C	ISO 75
<b>Vicat Softening Temperature <sup>(4)</sup></b>			
at 10 N (VST/A)	150	°C	ISO 306
at 50 N (VST/B)	80	°C	ISO 306

(1) Speed of testing: 1 mm/min

(2) Speed of testing: 50 mm/min

(3) Flat wise ( testbar 80\*10\*4mm)

(4) Temperature rate: 120°C/h

