

## SABIC® PPCOMPOUND 9105

## PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## **DESCRIPTION**

SABIC® PPcompound 9105 is an elastomer-modified mineral filled Polypropylene for automotive interior applications. This material has been designed to combine a good performance profile with good processing and esthetical properties.

SABIC® PPcompound 9105 is a designated automotive grade.

IMDS ID: 612551305

## **TYPICAL PROPERTY VALUES**

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	18	dg/min	ISO 1133
Density <sup>(1)</sup>	930	kg/m³	ISO 1183
Filler content	5	%	SABIC method
Mould shrinkage (2)			
24 hours after injection moulding	1.0	%	SABIC method
MECHANICAL PROPERTIES (1)			
Tensile			
Tensile modulus	1370	MPa	ISO 527/1A
stress at yield	20	MPa	ISO 527/1A
stress at break	15	MPa	ISO 527/1A
strain at break	100	%	ISO 527/1A
Flexural test			
Flexural modulus	1450	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	32	kJ/m²	ISO 180/1A
at 0 °C	-	kJ/m²	ISO 180/1A
at -20 °C	5	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	-	°C	ISO 75
at 0.45 MPa (HDT/B)	-	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

- (1) Injection molded sample ISO527-1A
- (2) Injection molded plaque 65x65x3.2mm
- (3) N.B.: No Break



