

# SABIC® PPCOMPOUND 8671U

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 8671U is elastomer-modified mineral filled Polypropylene for automotive exterior applications. This material has been designed to combine a good stiffness and excellent impact performance with good processing and surface esthetics. SABIC®PPcompound 8671U is UV optimized

SABIC® PPcompound 8671 is a designated automotive grade.

IMDS ID: 982284895

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	27	dg/min	ISO 1133
<b>Density</b> <sup>(1)</sup>	1022	kg/m³	ISO 1183
<b>Filler content</b>	17	%	SABIC method
<b>Mould shrinkage</b> <sup>(2)</sup>			
24 hours after injection moulding	0.6	%	SABIC method
<b>MECHANICAL PROPERTIES</b> <sup>(1)</sup>			
<b>Tensile test</b>			
Tensile modulus	1500	MPa	ISO 527/1A
stress at yield	20	MPa	ISO 527/1A
stress at break	15	MPa	ISO 527/1A
strain at break	60	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	1600	MPa	ISO 178/1A
<b>Izod impact notched</b> <sup>(3)</sup>			
at 23 °C	45	kJ/m²	ISO 180/1A
at 0 °C	35	kJ/m²	ISO 180/1A
at -20 °C	10	kJ/m²	ISO 180/1A
<b>THERMAL PROPERTIES</b> <sup>(1)</sup>			
<b>Heat deflection temperature</b>			
at 0.45 MPa (HDT/B)	100	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	60	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

