

# SABIC® PPCOMPOUND 8950

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## DESCRIPTION

SABIC® PPcompound 8950 is a modified mineral filled Polypropylene for painted automotive exterior applications. The material has a very high stiffness and good dimensional stability whilst maintaining a good impact and flow performance.

SABIC® PPcompound 8950 is a designated automotive grade.

IMDS ID: 16487851

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 230 °C and 2.16 kg	15	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	1135	kg/m <sup>3</sup>	ISO 1183
<b>Filler content</b>	30	%	SABIC method
<b>Mould shrinkage <sup>(2)</sup></b>			
24 hours after injection moulding	0.6	%	SABIC method
<b>MECHANICAL PROPERTIES <sup>(1)</sup></b>			
<b>Tensile</b>			
Tensile modulus	2650	MPa	ISO 527/1A
stress at yield	-	MPa	ISO 527/1A
stress at break	-	MPa	ISO 527/1A
strain at break	-	%	ISO 527/1A
<b>Flexural test</b>			
Flexural modulus	2650	MPa	ISO 178/1A
<b>Izod impact notched <sup>(3)</sup></b>			
at 23 °C	20	kJ/m <sup>2</sup>	ISO 180/1A
at 0 °C	10	kJ/m <sup>2</sup>	ISO 180/1A
at -20 °C	2.5	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL PROPERTIES <sup>(1)</sup></b>			
<b>Heat deflection temperature</b>			
at 0.45 MPa (HDT/B)	-	°C	ISO 75
<b>Coeff. of linear thermal expansion</b>			
-30 °C to 100 °C	50	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

