

SABIC® PPCOMPOUND 8650MB1

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC® PPcompound 8650MB1 is an elastomer-modified mineral filled Polypropylene for painted automotive exterior applications. It is typically used in combination with SABIC®PPcompound 8650MB2, mixed on the injection molding machine.
SABIC® PPcompound 8650MB1 is a designated automotive grade.

IMDS ID: 538468832

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	7	dg/min	ISO 1133
Density ⁽¹⁾	1160	kg/m³	ISO 1183
Filler content	33	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	-	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile			
stress at yield	-	MPa	ISO 527/1A
stress at break	-	MPa	ISO 527/1A
strain at break	-	%	ISO 527/1A
Izod impact notched ⁽³⁾			
at 23 °C	-	kJ/m²	ISO 180/1A
at 0 °C	-	kJ/m²	ISO 180/1A
at -20 °C	-	kJ/m²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	-	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	-	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

