

## SABIC® PPCOMPOUND 9150

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

## **DESCRIPTION**

SABIC® PPcompound 9150 is a mineral filled modified polypropylene. This material combines high scratch resistance, high stiffness, good impact and high flow. Typical applications include esthetical automotive interior parts such as instrument panels, lower and upper dashboard, door panels and trim.

SABIC® PPcompound 9150 is a designated automotive grade.

IMDS ID: 88530289

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	12	dg/min	ISO 1133
Density <sup>(1)</sup>	1000	kg/m <sup>3</sup>	ISO 1183
Filler content	15	%	SABIC method
Mould shrinkage <sup>(2)</sup>			
24 hours after injection moulding	0.9	%	SABIC method
MECHANICAL PROPERTIES <sup>(1)</sup>			
Tensile test			
Tensile modulus	1800	MPa	ISO 527/1A
stress at yield	22	MPa	ISO 527/1A
stress at break	18	MPa	ISO 527/1A
strain at break	30	%	ISO 527/1A
Flexural test			
Flexural modulus	2000	MPa	ISO 178/1A
Izod impact notched <sup>(3)</sup>			
at 23 °C	20	kJ/m²	ISO 180/1A
at 0 °C	8	kJ/m²	ISO 180/1A
at -20 °C	5	kJ/m²	ISO 180/1A
THERMAL PROPERTIES (1)			
Heat deflection temperature			
at 0.45 MPa (HDT/B)	120	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	75	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break



