

SABIC® PPCOMPOUND 9612

PP COMPOUND MINERAL FILLED IMPACT MODIFIED

DESCRIPTION

SABIC® PPcompound 9612 is an elastomer-modified mineral filled Polypropylene for automotive interior applications. This material has been designed to combine good performance profile with good processing.

SABIC® PPcompound 9612 is a designated automotive grade.

IMDS ID: 700221885

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
At 230 °C and 2.16 kg	27	dg/min	ISO 1133
Density ⁽¹⁾	980	kg/m ³	ISO 1183
Filler content	12	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	0.8	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile test			
Tensile modulus	1600	MPa	ISO 527/1A
Stress at break	13	MPa	ISO 527/1A
Strain at break	70	%	ISO 527/1A
Flexural test			
Flexural modulus	1700	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
At 0 °C	25	kJ/m ²	ISO 180/1A
At -20 °C	6	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
At 1.80 MPa (HDT/A)	52	°C	ISO 75
At 0.45 MPa (HDT/B)	94	°C	ISO 75

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

